

# JOSEPH PHELPS

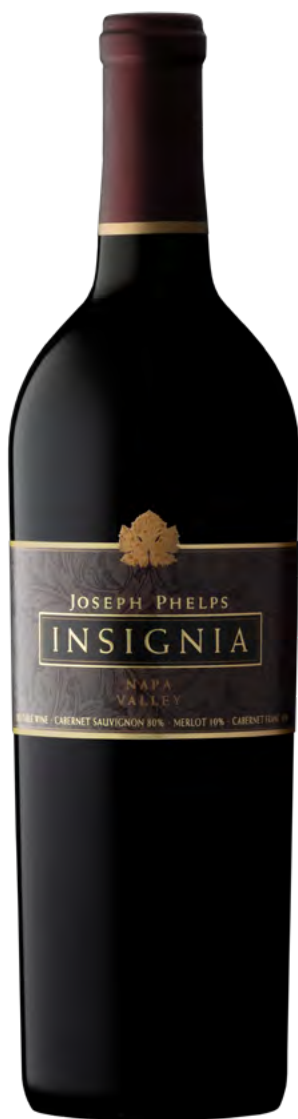
V I N E Y A R D S

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*Cabernet Sauvignon*

NAPA VALLEY

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## *1991 Vintage*

**ORIGINAL NOTES** The 1991 growing season was one of the most intense and exciting in recent memory, with torrential rains in March, breaking a five-year drought, an unusually cool summer delaying the harvest a full month and extended summer conditions producing a near-perfect grape crop. The Insignia that had been fashioned from these grapes certainly comprises one of the great wines of this benchmark vintage.

### WINEMAKING NOTES

#### VARIETAL BREAKDOWN VINEYARD SELECTIONS

80% Cabernet Sauvignon  
10% Cabernet Franc  
10% Merlot

64% Banca Dorada — Rutherford AVA  
25% Las Rocas — Stags Leap AVA  
11% Trusted Grower fruit  
from Tench Vineyards

### BARREL AGING

The wine was aged for twenty-one months in 100% new French oak barrels before bottling.