

# JOSEPH PHELPS

V I N E Y A R D S

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*Cabernet Sauvignon*

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NAPA VALLEY



## *1975 Vintage*

**ORIGINAL NOTES** The softness and characteristically floral aroma of Merlot is complemented nicely by the addition of some Cabernet Sauvignon—a practice widely employed throughout Bordeaux. In this instance, a blend of the two proved to be of such great interest that it was selected for bottling under our Insignia label, a designation reserved for the finest wine of the vintage.

### WINEMAKING NOTES

#### VARIETAL BREAKDOWN VINEYARD SELECTIONS

86% Merlot

14% Cabernet Sauvignon

100% Trusted Grower fruit  
including Stanton Vineyards

### BARREL AGING

The wine was aged for eighteen months in 100% new French oak barrels before bottling.